

所別： 工業工程與管理 組別： _____ 科目： 統計學

注意： 准 不准 使用計算器，考試時間總計： 100 分鐘。 試題共 4 頁，第 1 頁

一、簡答

1. 說明何為不偏估計量(unbiased estimator)。(5%)
2. 變異係數(Coefficient of Variation)之定義為何？說明其用途。(10%)
3. 柴比雪夫定理(Chebyshev's Theory) 之定義為何？並與經驗法則作一比較。(10%)
4. 列出 3 種無母數檢定(nonparametric tests) 的方法。無母數檢定之使用條件為何？(10%)
5. 那些統計量可用來說明數據集中的趨勢(列出 4 個)？離群值會對那些影響較大？(10%)
6. 如何隨機產生符合某項機率分配的 n 筆數據？簡述你/妳的過程或使用之工具。(5%)

二、計算

1. 機率分配常被應用在品管上。假設某公司 500 件產品中有 25 件不良品，若取其中 30 件，問發現 2 件(含)以下不良品之機率為何？有那些其他機率分配可以逼近？那些不可？說明原因，若可以逼近則算出機率(小數點 3 位即可)及百分比誤差。(15%)
2. 已知某產品 3 種製程 A、B、C 所得之結果如左下表，(1)請完成右下列 ANOVA 表格中 (a)(b) 空格，(2)請說明各製程間(兩兩)是否有顯著差異 (20%)

Method	A	B	C
Observations(mm)	1.78	1.58	2.44
	1.42	1.95	3.46
	1.12	1.24	2.24
	1.48	0.98	2.54
	1.63	2.33	2.12
		1.45	2.78
Total	7.43	9.53	15.58
Average	1.486	1.588	2.597

Pooled StDev = 0.4308

ANOVA				
變源	SS	自由度	MS	F
組間	4.348	2	2.174	(a)
組內	2.598	14	(b)	
總和	6.947	16		

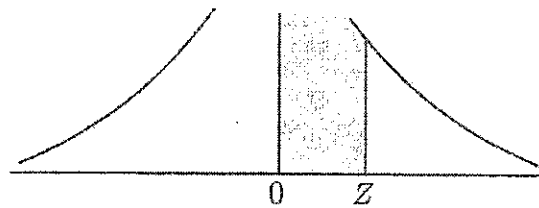
3. x 與 y 之關係如右下表，(15%)

(a) 求迴歸直線 $\alpha + \beta x$

(b) 以 95% 信賴水準檢定 $\beta = 2.5$

	x	y	x*y	x*x	y*y
	6	17	102	36	289
	8	21	168	64	441
	7	19	133	49	361
	4	11	44	16	121
	2	5	10	4	25
	9	24	216	81	576
	7	20	140	49	400
sum	43	117	813	299	2213

標準常態 分配表

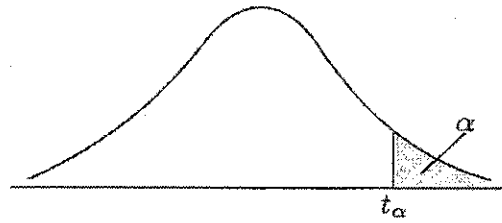


例如：若 $Z = 1.00$ ，則 0 至 Z 的機率值為 0.3413

Z	.00	.01	.02	.03	.04	.05	.06	.07	.08	.09
0.0	.0000	.0040	.0080	.0120	.0160	.0199	.0239	.0279	.0319	.0359
0.1	.0398	.0438	.0478	.0517	.0557	.0596	.0636	.0675	.0714	.0753
0.2	.0793	.0832	.0871	.0910	.0948	.0987	.1026	.1064	.1103	.1141
0.3	.1179	.1217	.1255	.1293	.1331	.1368	.1406	.1443	.1480	.1517
0.4	.1554	.1591	.1628	.1664	.1700	.1736	.1772	.1808	.1844	.1879
0.5	.1915	.1950	.1985	.2019	.2054	.2088	.2123	.2157	.2190	.2224
0.6	.2257	.2291	.2324	.2357	.2389	.2422	.2425	.2486	.2518	.2549
0.7	.2580	.2612	.2624	.2673	.2704	.2734	.2764	.2794	.2823	.2852
0.8	.2881	.2910	.2939	.2967	.2995	.3023	.3051	.3078	.3106	.3133
0.9	.3159	.3186	.3212	.3238	.3264	.3289	.3315	.3340	.3365	.3389
1.0	.3413	.3438	.3461	.3468	.3508	.3531	.3554	.3577	.3599	.3621
1.1	.3643	.3665	.3686	.3708	.3729	.3749	.3770	.3790	.3810	.3830
1.2	.3849	.3869	.3888	.3907	.3925	.3944	.3962	.3980	.3997	.4015
1.3	.4032	.4049	.4066	.4028	.4099	.4115	.4131	.4147	.4162	.4177
1.4	.4192	.4207	.4222	.4236	.4251	.4265	.4279	.4292	.4306	.4319
1.5	.4332	.4345	.4357	.4370	.4382	.4394	.4406	.4418	.4429	.4441
1.6	.4452	.4463	.4474	.4484	.4495	.4505	.4515	.4525	.4535	.4545
1.7	.4554	.4564	.4573	.4582	.4591	.4599	.4608	.4616	.4625	.4633
1.8	.4641	.4649	.4656	.4664	.4671	.4678	.4686	.4693	.4699	.4706
1.9	.4713	.4719	.4726	.4732	.4738	.4744	.4750	.4756	.4761	.4767
2.0	.4722	.4778	.4783	.4788	.4793	.4798	.4803	.4808	.4812	.4817
2.1	.4821	.4826	.4830	.4834	.4838	.4842	.4846	.4850	.4854	.4857
2.2	.4861	.4864	.4868	.4871	.4875	.4878	.4881	.4884	.4887	.4890
2.3	.4893	.4896	.4898	.4901	.4904	.4906	.4909	.4911	.4913	.4916
2.4	.4918	.4920	.4922	.4925	.4927	.4929	.4931	.4932	.4934	.4936
2.5	.4938	.4940	.4941	.4943	.4945	.4946	.4948	.4949	.4951	.4952
2.6	.4953	.4955	.4956	.4957	.4959	.4960	.4961	.4962	.4963	.4964
2.7	.4965	.4966	.4967	.4968	.4969	.4970	.4971	.4972	.4973	.4974
2.8	.4974	.4975	.4976	.4977	.4977	.4978	.4979	.4979	.4980	.4981
2.9	.4981	.4982	.4982	.4983	.4984	.4984	.4985	.4985	.4986	.4986
3.0	.4987	.4987	.4987	.4988	.4988	.4989	.4989	.4989	.4990	.4990
3.1	.4990	.4991	.4991	.4991	.4992	.4992	.4992	.4992	.4993	.4993
3.2	.4993	.4993	.4994	.4994	.4994	.4994	.4994	.4995	.4995	.4995
3.3	.4995	.4995	.4995	.4996	.4996	.4996	.4996	.4996	.4996	.4997
3.4	.4997	.4997	.4997	.4997	.4997	.4997	.4997	.4997	.4997	.4998
3.5	.4998									
4.0	.49997									
4.5	.499997									
5.0	.4999997									

~背面尚有試題~

t 分配表



自由度	$t_{.100}$	$t_{.050}$	$t_{.025}$	$t_{.010}$	$t_{.005}$
1	3.078	6.314	12.706	31.821	63.657
2	1.886	2.920	4.303	6.965	9.925
3	1.638	2.353	3.182	4.541	5.841
4	1.533	2.132	2.776	3.747	4.604
5	1.476	2.015	2.571	3.365	4.032
6	1.440	1.943	2.447	3.143	3.707
7	1.415	1.895	2.365	2.998	3.499
8	1.397	1.860	2.306	2.896	3.355
9	1.383	1.833	2.262	2.821	3.250
10	1.372	1.812	2.228	2.764	3.169
11	1.363	1.796	2.201	2.718	3.106
12	1.356	1.782	2.179	2.681	3.055
13	1.350	1.771	2.160	2.650	3.012
14	1.345	1.761	2.145	2.624	2.977
15	1.341	1.753	2.131	2.602	2.947
16	1.337	1.746	2.120	2.583	2.921
17	1.333	1.740	2.110	2.567	2.898
18	1.330	1.734	2.101	2.552	2.878
19	1.328	1.729	2.093	2.539	2.861
20	1.325	1.725	2.086	2.528	2.845
21	1.323	1.721	2.080	2.518	2.831
22	1.321	1.717	2.074	2.508	2.819
23	1.319	1.714	2.069	2.500	2.807
24	1.318	1.711	2.064	2.492	2.797
25	1.316	1.708	2.060	2.485	2.787
26	1.315	1.706	2.056	2.479	2.779
27	1.314	1.703	2.052	2.473	2.771
28	1.313	1.701	2.048	2.467	2.763
29	1.311	1.699	2.045	2.462	2.756
30	1.310	1.697	2.042	2.457	2.750
35	1.306	1.690	2.030	2.438	2.724
40	1.303	1.684	2.021	2.423	2.704
50	1.299	1.676	2.009	2.403	2.678
60	1.296	1.671	2.000	2.390	2.660
120	1.289	1.658	1.980	2.358	2.617
∞	1.282	1.645	1.960	2.326	2.576

~ 背面尚有試題 ~

